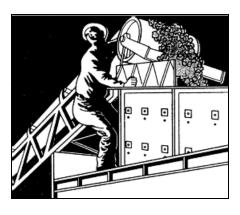
## Conveyor Safety Tips for Plant Operators



## **Best Practice Series BP-50**

Plant operators are exposed to more conveyor hazards than most other mine employees. Conveyors are often involved in many mining deaths and injuries. You can help yourself work safer. When near this machinery, watch for conveyor hazards and work safely.



Conveyors can grab you
... don't get caught up.

## Working Smart

- Lock out the conveyor power switch and tag it before you work on that conveyor.
- Make sure guards are in place. Guards make conveyors safer.
- Make sure everyone's in the clear before you start the conveyor system.
- Align the belt from a safe place and only after you're sure the conveyor can't grab you.

- while the conveyor is running. hurt you. Return idlers look safe, but they Never try to fix or adjust them
- stalling or repairing a conveyor. Stay clear of suspended loads when in-
- ty. Check them periodically to make they actually work. Conveyor stop cords are for your safesure
- conveyor. when working where you can fall from Use a harness or safety belt and line

## Safe Maintenance

- conveyors. Put only pressurized dressing on running Don't manually dress moving belts.
- while the conveyor is running. Don't try to dislodge rocks from pulleys
- nance on the machine. motion Block before repairing or doing mainteconveyors against hazardous



Mine Safety and Health Administration Visit our Web site at www.msha.gov U.S. Department of Labor